



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-1
Job Sheet 179769



Part No: RB6893734-1

Job Qty: 7 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	7 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Waterjet2		
110	Waterjet	7 pcs	7/9/18	7/9/18	0.00	0.70	Waterjet 2 OMAX		
120	QC	7 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Waterjet-2		
121	Mill Conv	7 pcs	7/9/18	7/9/18	0.00	3.50	Mill Conv 1		
122	QC	7 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-5		
130	QC	7 pcs	7/9/18	7/9/18	0.00	0.00	QC8-6		
140	Packaging	7 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3		
150	QC21-SA	7 Ea	7/9/18	7/9/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

121 - 1-Machine as per DWG. drill hole and prep for broaching. 2-Deburr

130 - 1-Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 2-Engrave 3 IN. OFFSET on opposite side as per DWG.

DAS 21 3-80 JUL 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.5530 sf (.079 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.250	1	0	0

Part Specifications

Specifications could not be found.

Plex 7/18/18 8:44 AM dart.logan.david

w/set

2940

3524

SHIP

7-20

NO
FAIL

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-2

Job Sheet 179769



Part No: RB6893734-2

Job Qty: 5 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Waterjet2		OK 18/06/21e
110	Waterjet	6 pcs	7/3/18	7/3/18	0.00	0.60	Waterjet 2 OMAX		OK 18/06/21e
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Waterjet-2		OK 18/06/21e
121	Mill Conv	6 pcs	7/3/18	7/3/18	0.00	3.00	Mill Conv 1		
122	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Machining-5		18/7/18 scd
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8-6		
140	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

121 - 1-Machine as per DWG. 2-Deburr

130 - 1-Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 2-Engrave 3 IN. OFFSET on opposite side as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.4740 sf (.079 ea)	100-Start up Operation	scd5590

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.250	0	0	0

Part Specifications

Specifications could not be found.

Plex 6/21/18 9:32 AM dart.logan.david

315F Stacks Quarantine
See Part-D



Container No: S084316

Part: RB6893734-2

Job No: 179769

Serial No/Batch: S084316

Revision: 0

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hewitsonbury, ON K64 1K7
CANADA
TEL: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/26/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6893734-2

Job Sheet 178367



Part No: RB6893734-2

Job Qty: 6 ea

Part Name: Handle



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/30/18

Job Tracking No:

Due Date: 7/3/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6893734 Rev.0 IPP Rev. A 18.05.28 new issue DP Verify DD

Ship Via:

deleted

2940
3524
Snip
7-20
No
FAIL

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Waterjet2		
110	Waterjet	6 pcs	7/3/18	7/3/18	0.00	0.60	Waterjet 2 OMAX		
120	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC2 Waterjet-2		
130	QC	6 pcs	7/3/18	7/3/18	0.00	0.00	QC8-6		
140	Packaging	6 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3		
150	QC21-SA	6 Ea	7/3/18	7/3/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
130 - 1-Engrave T/N and/or P/N number using MARKTRONIC engraver as per DWG. 2-Engrave 3 IN. OFFSET on opposite side as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NS.250	4130 Sheet .250	.4740 sf (.079 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M4130NS.250	0	0	0

315F

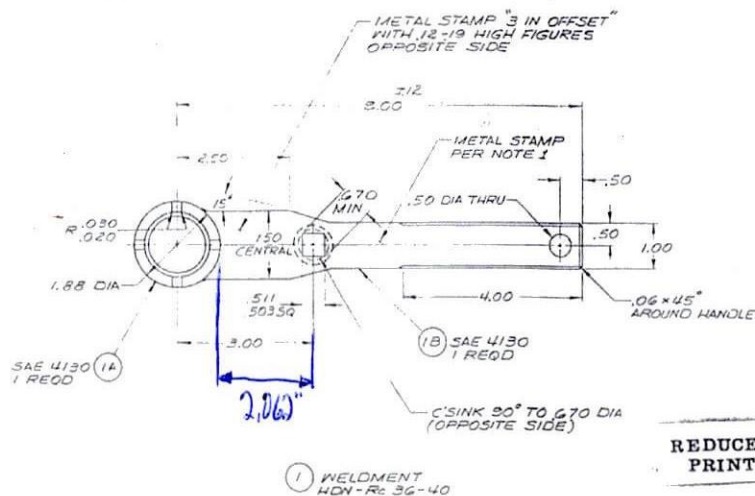
Stack Quarantine

Part Specifications

see part b.

Specifications could not be found.

Plex 6/15/18 3:09 PM dart.logan.david



1. MARK IS IDENTIFIED IN LOCATION SHOWN WITHIN THE MARK FIGURES THE FOLLOWING:
a. THE "S" "ALLIGON" FOLLOWED BY THE
"E", "M" AND "A" LAST CHANGE LETTER
b. VERTICAL LINE OR PROTRUSION
2. BRIGHT NICKEL PLATE ITEM 1
PER MIL-STD-883, FINISH NO. P102
(REF QQ-N-290, TYPE II, BRIGHT FINISH)
PRIOR TO ASSY. DIMENSIONS SHALL BE
MET AFTER PLATING. PLATING THICKNESS
TO BE .0025-.0010 COPPER AND
.0006-.0010 NICKEL
3. BREAK SHARP EDGES .020 UOS

REDUCED
PRINT

Each view is marked separately
must be stamped or filed with
top, number and detail number
if suitable or sufficient area
not available, attach tag.

GEOMETRIC CHARACTERISTIC SYMBOLS		
	STRAIGHTNESS	NO USE (Tape only, SURFACES)
	PARALLELISM	NO USE (SURFACES)
	PERPENDICULARITY	NO USE (SURFACES)
	CIRCULAR RUNOUT	NO USE (SURFACES)
	PROFILE OF A LINE	NO USE (SURFACES)
	SURFACE	NO USE (SURFACES)

UNLESS OTHERWISE SPECIFIED:

- ALL TYPED POSITION TOLERANCES AND RELATED DATUMS HAVE
- ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS HAVE
- SEPARATELY REGARDLESS OF DATUM REFERENCE.

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE	 Detroit Diesel Allison Division of General Motors Corporation Indianapolis, Indiana
TOL. ON ANGLES IS 1°	DESIGNED BY <u>11</u>	<u>12-7-51</u>	
TOL. ON PLACES DETONABLE IS $\pm .010$	ENGINEERED BY <u>11</u>	<u>12-7-51</u>	
TOL. ON 2 PLACES DETONABLE IS $\pm .02$	CHECKED BY <u>11</u>	<u>12-7-51</u>	
MATERIAL	END OF 1 <u>11</u>	<u>12-7-51</u>	TITLE WRENCH-COMPRESSOR REAR BEARING CLAMP NUT MODEL <u>73342</u> <u>20-50-50-50</u> <u>20-50-50-50</u> <u>20-50-50-50</u>
SEE ITEM	END OF 2 <u>11</u>	<u>12-7-51</u>	
MEAT TIE AND CONRODS	END OF 3 <u>11</u>	<u>12-7-51</u>	
SEE ITEM	END OF 4 <u>11</u>	<u>12-7-51</u>	
REVISIONS	REVISIONS	REVISIONS	SIZE DATE <u>12-7-51</u>
ENGINEER	DESIGNED BY	DATE	DOWNS DATE <u>12-7-51</u>
WATERLOO	WATERLOO	WATERLOO	73342 6893734

MIL-STD-883C
SAE 4130
MIL-STD-883C

FILE COPY

230-430

178307

INSPECTION SHEET

[illegible]

Measured by:	<i>oe</i> / <i>18/7/10</i>	Checked by:		QC Inspector:	
Date:	<i>18/06/20</i>	Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								